



## Price:

To ensure a unique and intimate experience, this event is limited to 20 persons and is initially exclusive to Umbra Wine Club members at a preferred price. In the event spaces remain available, we will open registration to non-wine club members.

**\$2700 Euro per person**  
double occupancy

**\$3100 Euro per person**  
single occupancy

*\*There is a 250 Euro convenience fee for Non-Wine Club registrants*



## Includes:

- 6 nights accommodation in Superior Double Bedroom with separate bathroom, mini bar, air conditioning, Satellite TV
- All Breakfasts
- Transportation in a comfortable mini bus with air- conditioning / including arrival & departure from Florence
- Expert English Speaking Tour Leaders
- 5 guided excursions to Tuscan Towns
- Food Lovers Tour of Florence with expert guide, several food samplings
- One hands on cooking class
- 5 lunches - wine not included unless specified
- All Dinners - wine not included unless specified
- Winery tour admittance and tasting

## Testimonials

*"Last year I went with John and Debbie Wilson on their first planned tour to Tuscany. Every experience in this trip was well planned and meaningful to the trip. We visited a variety of wineries and I learned a lot about the making of wine. We ate like kings, but we also met the lovely hardworking people of the region. Our tour guides were attentive and personable; treating us like their family. This was a trip of a lifetime!"*

*- Sylvia P., Garland, Texas*

*"Thanks to Debbie and John for organizing a fun group of wine aficionados to travel to Tuscany for a memorable experience! The divine Ms. Linda, our tour guide, wine sommelier, foodie extraordinaire, photographer, medical guide and friend made our adventure the trip of a lifetime!"*

*- Grace P., Virginia*

*"A winery you won't forget! We first visited Umbra winery in April of 2015. The owners Debbie Ray Wilson and John Wilson and their staff make you feel at home and truly welcome. They have a beautiful wine bar that you won't forget. Just look for the LIT up BAR. We love the bold reds and you can find them there. The winery is also where we learned about the Italy trip they were planning with Italy Customized and they were inviting wine club members to come along. We did this trip with Debbie and John and wine club members Sylvia and Grace in September and made memories that will last a life time. They will be traveling again in 2016 so we recommend Umbra Winery for their wine and their friendship..."*

*- Diane R., Seguin, Texas*

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*A Tuscan  
Gourmet Experience with*



**Sept 24-30, 2016**

*Limited Spaces. Reserve today!*







Have you long dreamed of exploring the Italian countryside, lined with majestic Italian cypress, sipping on a glass of chianti. Or how about learning to cook an Italian specialty after truffle hunting, as you gaze out over the acres of olive groves? Does a stroll along the century old cobblestones of Cortona with a delicious gelato in hand, ducking into local shops to peruse the wares of local artisans sound like a movie where YOU play the leading role?

## Well, dream no longer.

Umbra Winery is thrilled to offer you such an experience. We have partnered with a local tour company to create an itinerary that will leave you longing to return to La Dolce Vita again and again.

Our tour includes accommodations at Villa La Palagina, located in the heart of Chianti. A converted monastery, this villa will transport you back in time to the era of the Renaissance, but with all the modern comforts of satellite TV and air conditioning. Breathtaking views of the Italian countryside, you'll awake daily pinching yourself to make sure you are not dreaming!

## Adventure Highlights



**Visit a state of the art Wine Estate** where you will enjoy a guided tour of the Architectural Masterpiece. The owners are the Antinori Family a Florentine Nobile family who have been in the wine business for over 26 generations! Continue to a local winery in Chianti where you will enjoy lunch and incredible views of Chianti followed by shopping in the ancient town of San Giamignano for pottery, linens and more!

**A Truffle Hunt in the charming hill town of San Miniato.** Enjoy a pleasant walk together with Massimo and his truffle dogs and learn about this unique delicacy. After the truffle hunt arrive at a local restaurant where Massimo will show you how to prepare the truffles for your delicious lunch. After, we visit a biodynamic olive oil farm for a tour and tasting the old fashioned way. Then we make our way for dinner in the Chianti Pisani area called "Carmignano". Carmignano is a red wine that includes grape varietals Cabernet Sauvignon and Sangiovese.



**Florence Food Lovers Tour.** Learn about the history of Florence's local and regional cuisines while exploring the city's small alleyways and walking through charming local suburbs. We'll enjoy tastings at local merchants of biscotti, aged balsamic vinegar, olive oil, and a local delicatessen. You will have the afternoon free to shop and sight see. Enjoy dinner in the city center before returning to your accommodations.

**A Cooking Class & Dining** at the kitchen on the estate where you will meet your chef for a hands on cooking class followed by lunch. Enjoy time by the pool or reading in the garden. We'll then cap the day off with a memorable dinner at Dario Cecchinis restaurant, the famous butcher of Panzano.



**Cortona and Vino Nobile di Montepulciano.** Visit the picture perfect hill town of Cortona. Meet for lunch at a charming local restaurant in the town center. In the afternoon we will visit an exclusive boutique wine estate, by far one of the most beautiful in the area, for a tour and tasting. Visit the cellars and the most prestigious production of Vin Santo and Occhio di Pernice in Tuscany aged for a minimum of 20 years. After a tasting, we'll return to the estate for a farewell dinner with your newly made friends. And we'll warn you - it isn't uncommon for tears to flow reminiscing of how this trip has truly been the trip of a lifetime.

*\*Sequence and content of itinerary subject to change based on availability, weather, etc.*